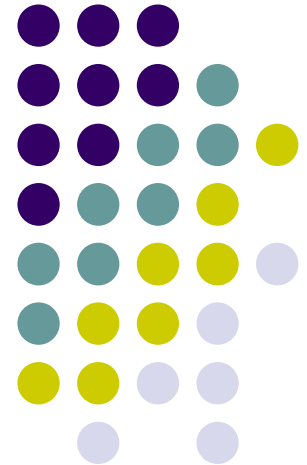


# DURABLE FIBER OPTIC MATING SURFACE WITH INTEGRATED LENS

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# Introduction

- Challenges are encountered daily during deployment and maintenance of fiber optic interconnects.
- These challenges include but are not limited to:
  - Mating surface scratching
  - Dust and other airborne contaminants
  - Leaching of contaminants to the mating surface
  - Films and residues
  - Alignment issues
  - Geometry issues
- All mentioned can lead to increased insertion loss, return loss, intermittent failures and performance degradation.
- Repeatability and reliability is compromised.

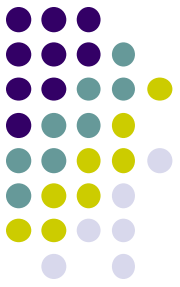
# Hardened Lens Contact (HLC®) Termination Process



- The HLC process uses a CO2 laser to traverse the entire mating surface.
- The mating surface is subjected to a rapid melt and reflow.
- There are two primary benefits obtained from using this process:
  - Overall durability of the entire mating surface
  - Enhanced performance



# Durability of Entire Mating Surface

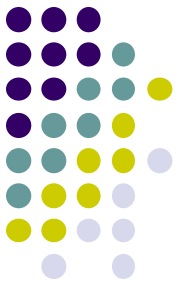


## Tempered Mating Surface

The mating surface is subjected to a rapid melt and reflow.

- Hardness of mating surface increases
- Smoothness of mating surface increases
- Passivates the surface (reduce dangling bonds)



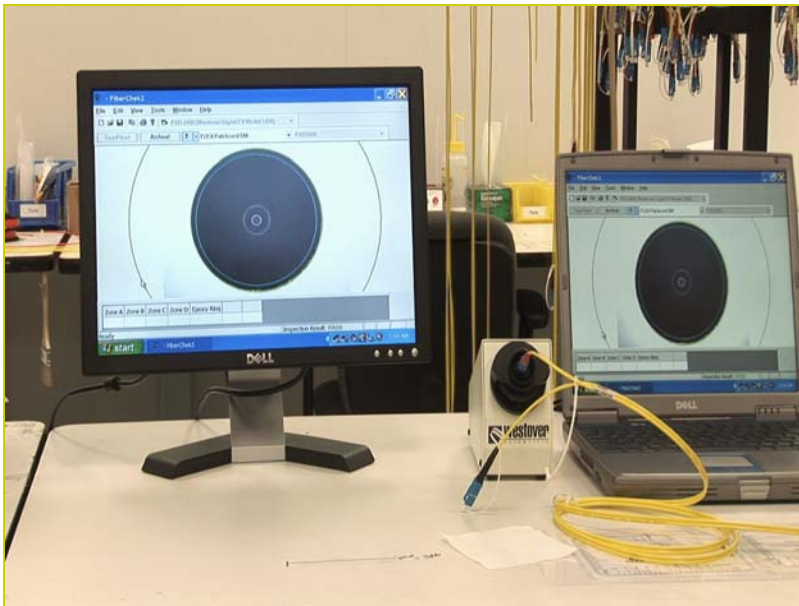
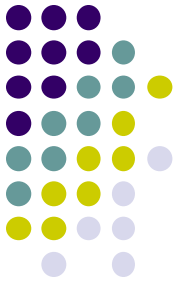


# Increased Hardness

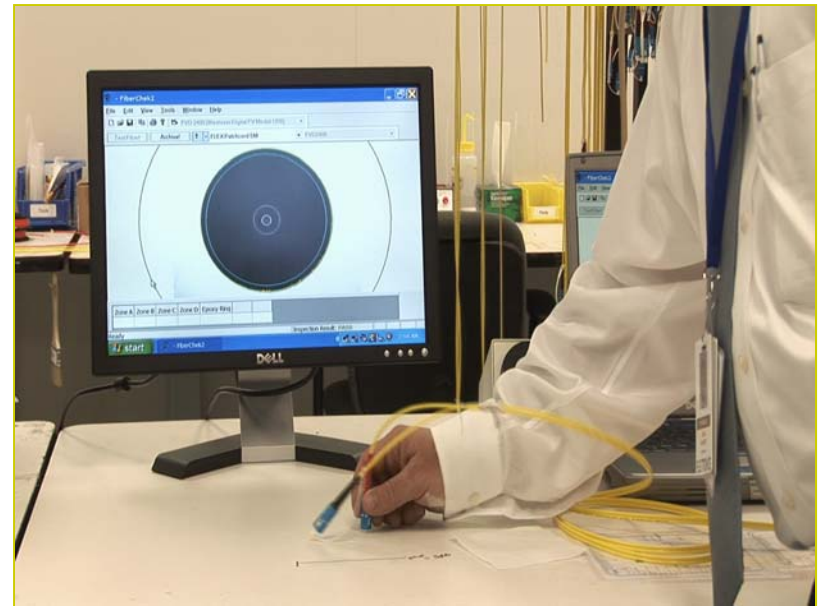
- Tempering process.
- Tests conducted by Micro Photonics with diamond micro-tip stylus demonstrated increased hardness of fiber and ferrule surface over traditional process.
- Result is a surface that is harder than the airborne particles that typically scratch.
- Benefit is resistance to scratch and dig.

# Demonstration:

## SCRATCHGUARD® For Mission Critical Applications



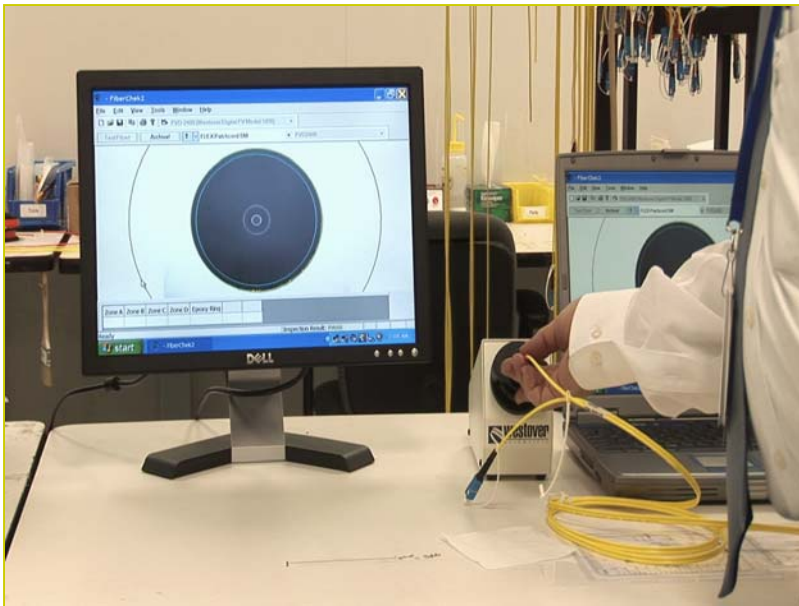
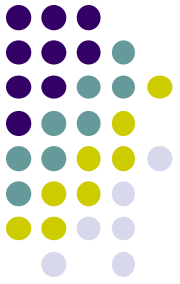
> Polished connector free of defects



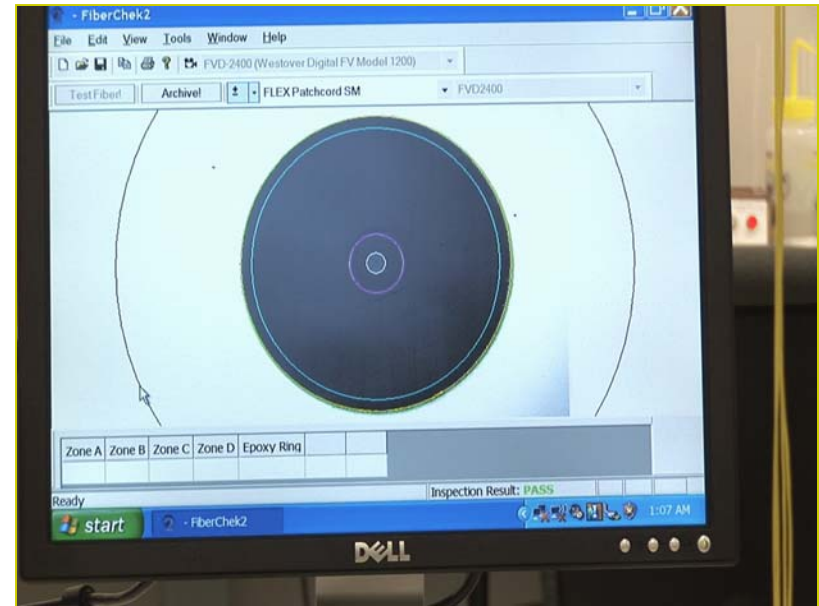
> Scratch the connector on the table surface

# Demonstration:

## SCRATCHGUARD® For Mission Critical Applications

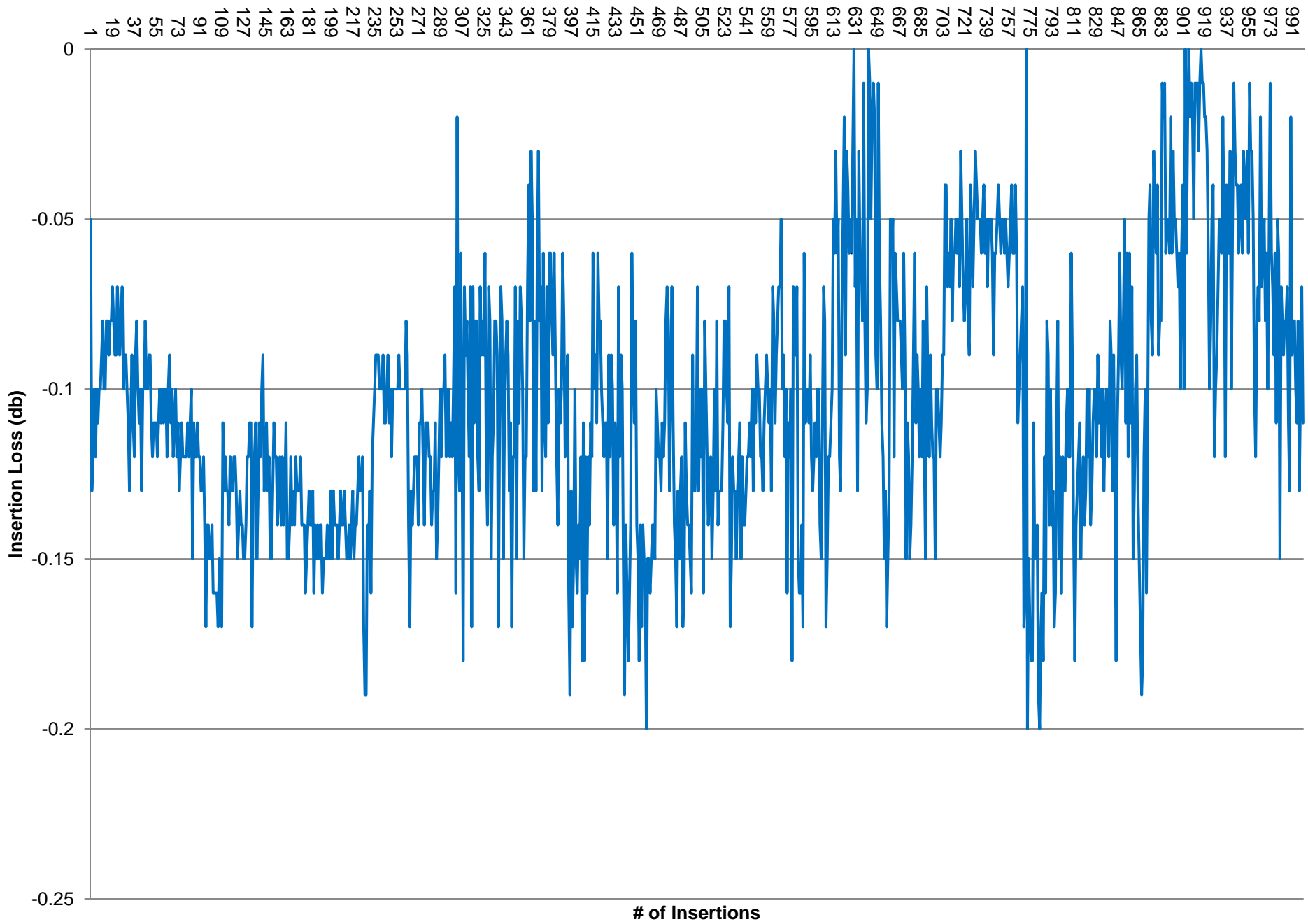


> Testing connector on FiberChek II

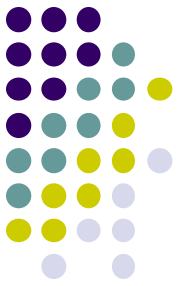


> Monitor close up view showing no scratches

# IL vs # of Insertions







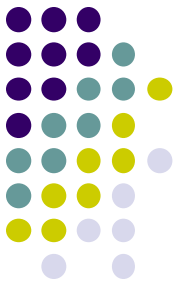
# Increased Smoothness

- Porosity is decreased.
- Surface smoothness is typically increased 3-6 times over assemblies manufactured using a standard process.
- Surface smoothness has been shown to generate less ESD which is a major contributor to contamination.
- Result is less likely to attract airborne particles which can migrate to the center of the core.



# Passivates Surface

- This is key.
- Use of ion etching of the surface shows a reduction of dangling oxygen atoms by more than 10 times.
- Dangling oxygen atoms will attract oppositely charged particles.
- Result is less likely to attract airborne particles which can migrate to the center of the core.



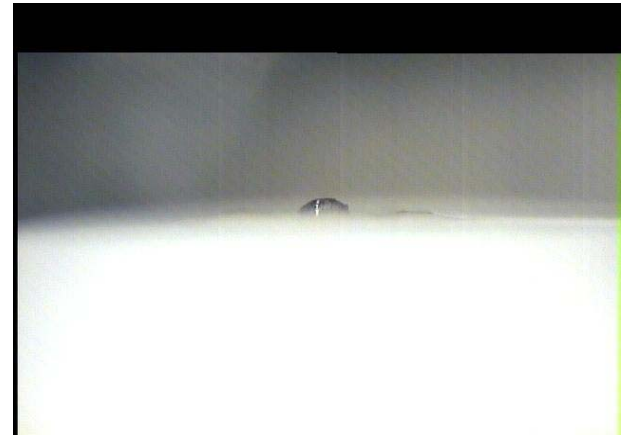
# Enhanced Performance

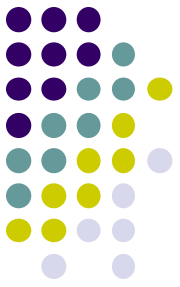
Thermal shock wave is introduced during laser process.

Slight change in index of refraction (focus effect).

Integrated lens is created.

Improved coupling efficiency.



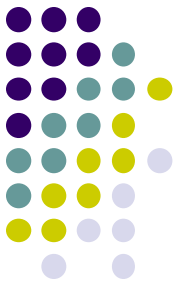


# HLC Features

- Tempered mating surface
- Scratch Resistant
- Easy cleaning
- Dust resistant
- Extended life span
- Rated up to 1500 matings
- Compatible with all existing connectors
- 200% improvement in Optical Return Loss when compared to industry specification



# More Information



- Additional information can be requested at [scratchguard@megladonmfg.com](mailto:scratchguard@megladonmfg.com)
- *Thank you for your time and interest in Megladon's products and services.*